

Installation manual electric side step for G500 and G63 from 2019



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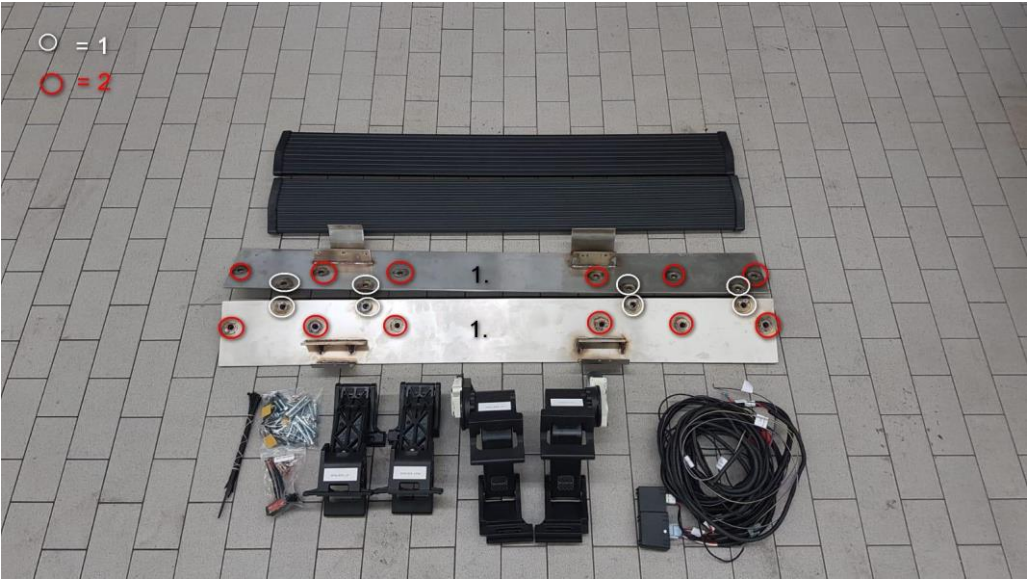
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Open all screws on the underbody of the original board except the last two at the end.

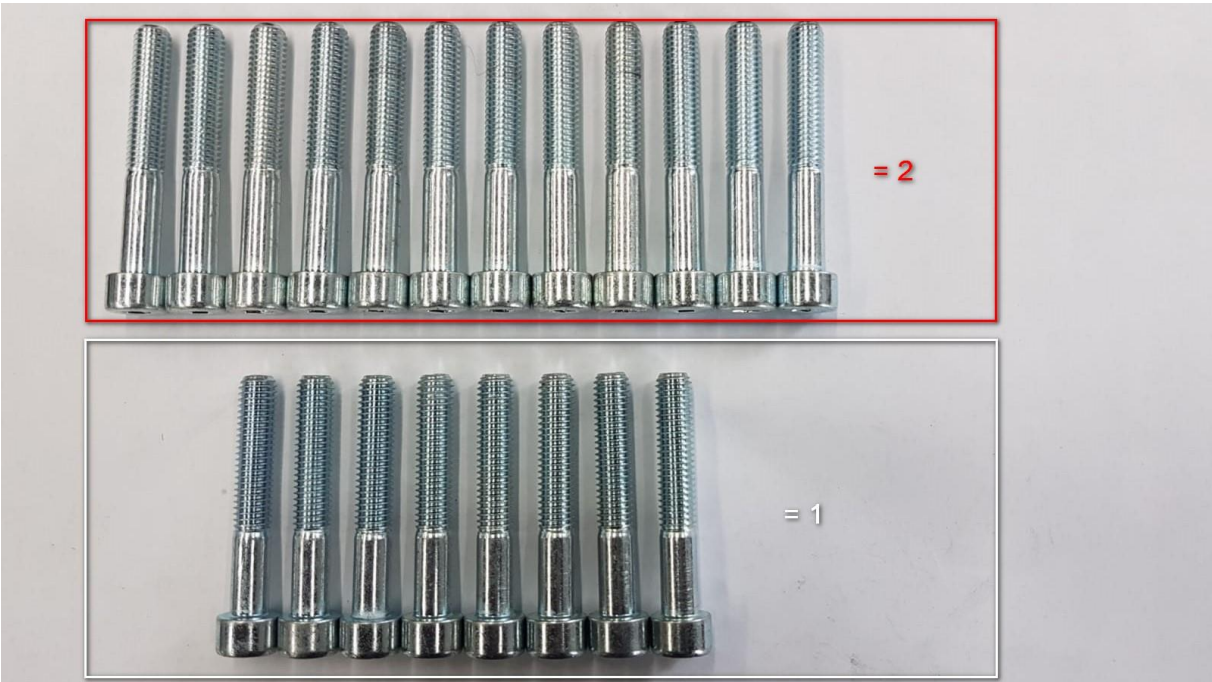
Please have a second person to hold the board so it cannot fall down.



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Attach bracket no. 1 with the supplied screws. One left side and one right side. The screws must be screwed exactly at the positions shown (because they are different in length) and tightened together with the bracket. 25 - 30 torque are sufficient.



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Now you can install the pivot arms 2 on the left side and two on the right side. All swivel arms are labeled to which position they need to be fastened. Attention, these must not be mixed up.



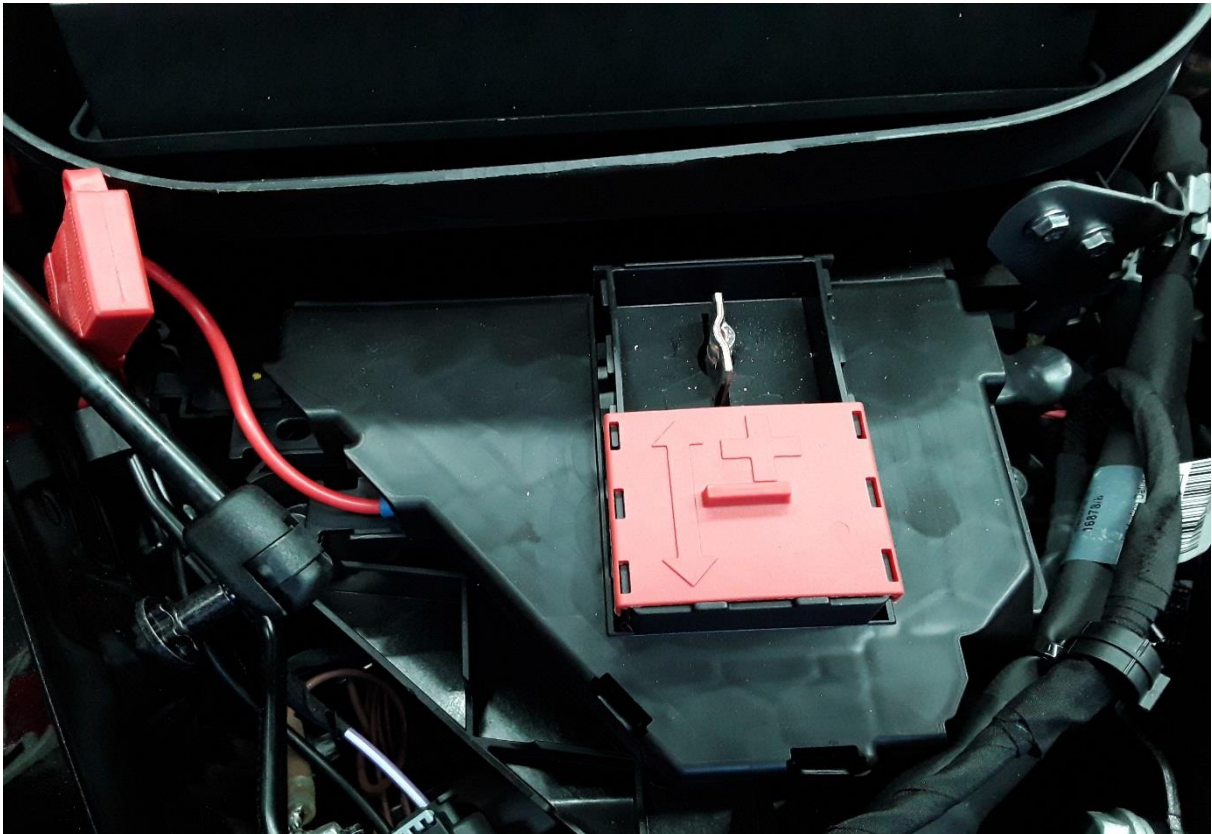
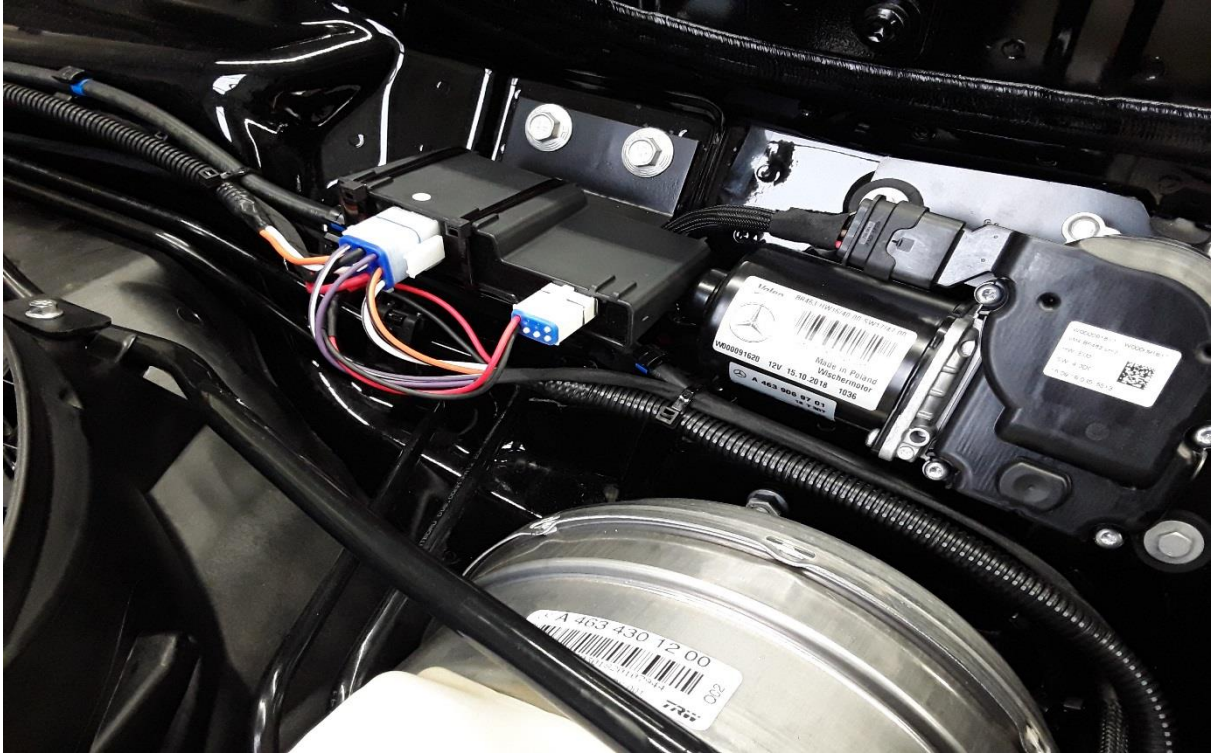
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Fix the LED light as seen in the photo.

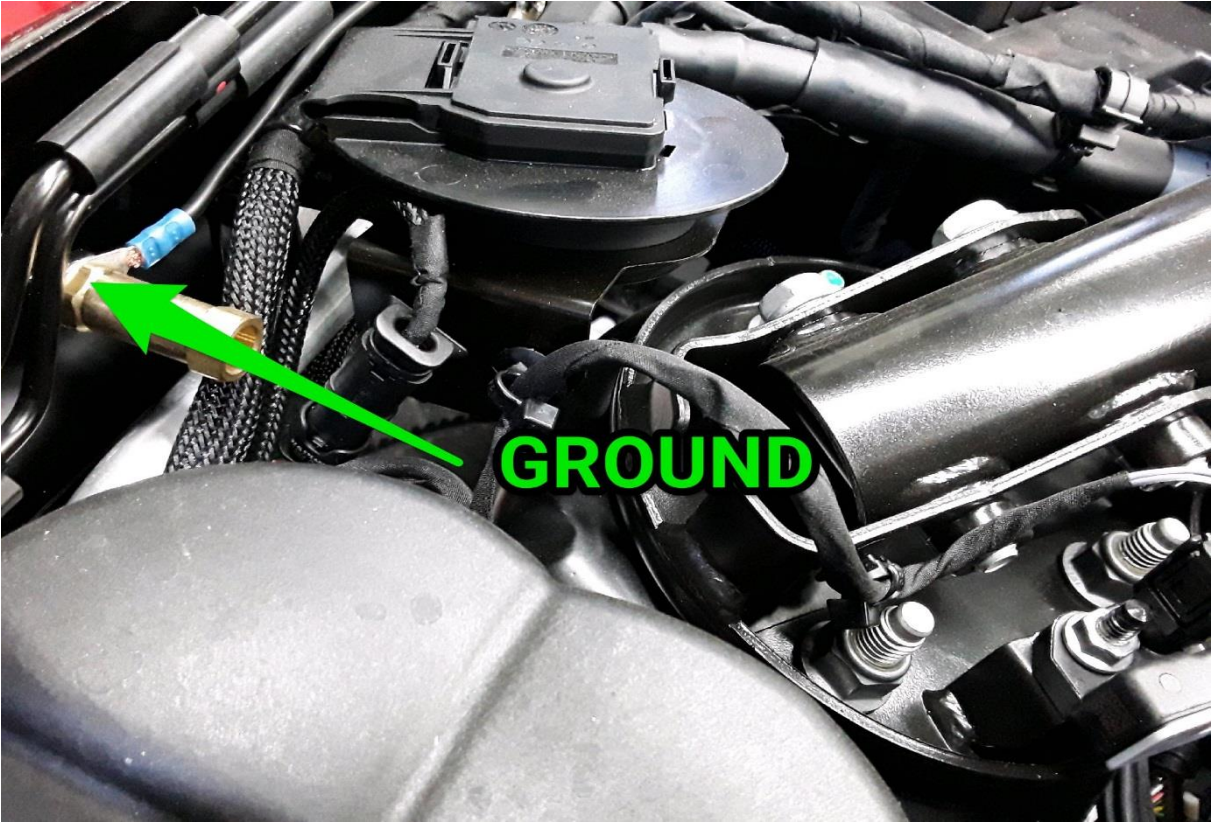
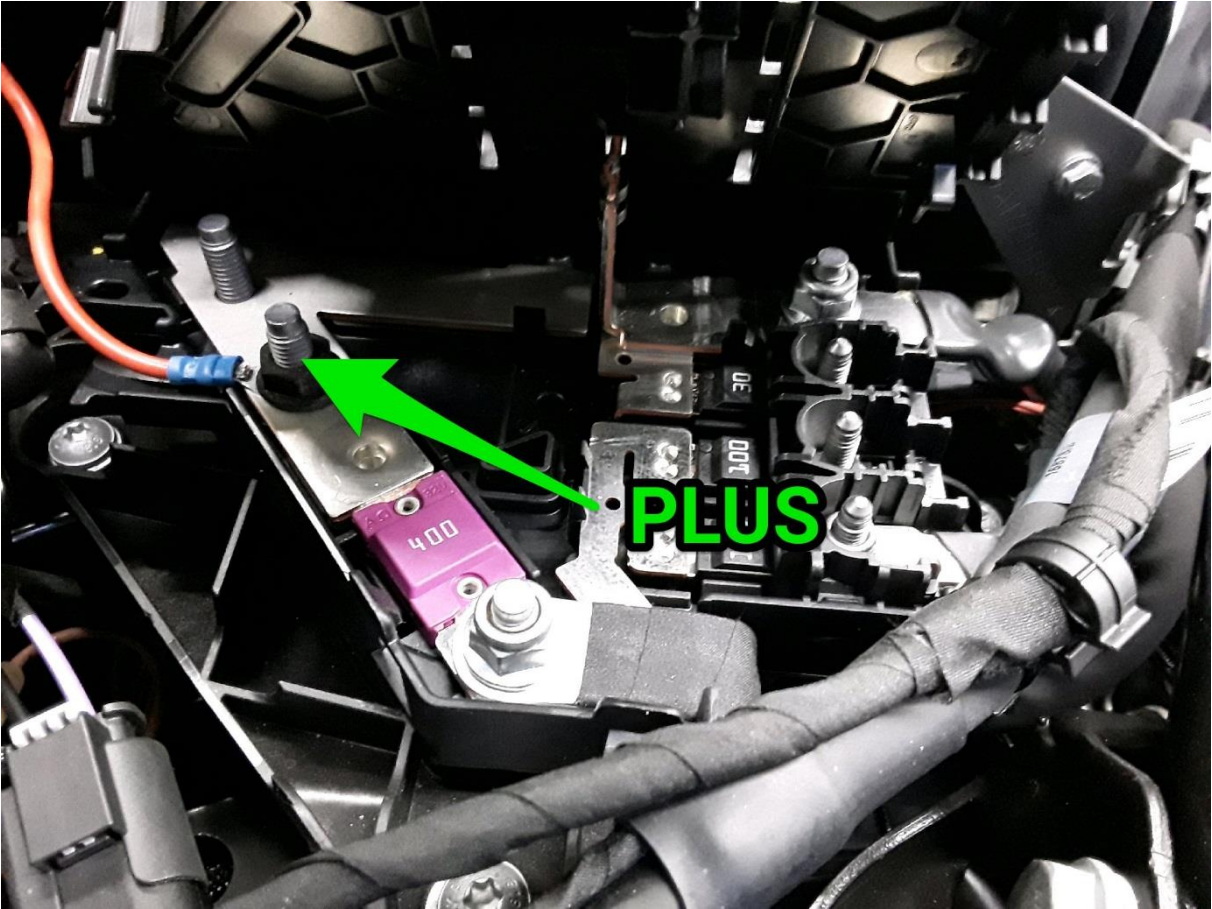


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Now install the wiring harness for the control module as shown in the photo in the engine compartment. Only the cables for the door control units must be routed into the interior and clamped.

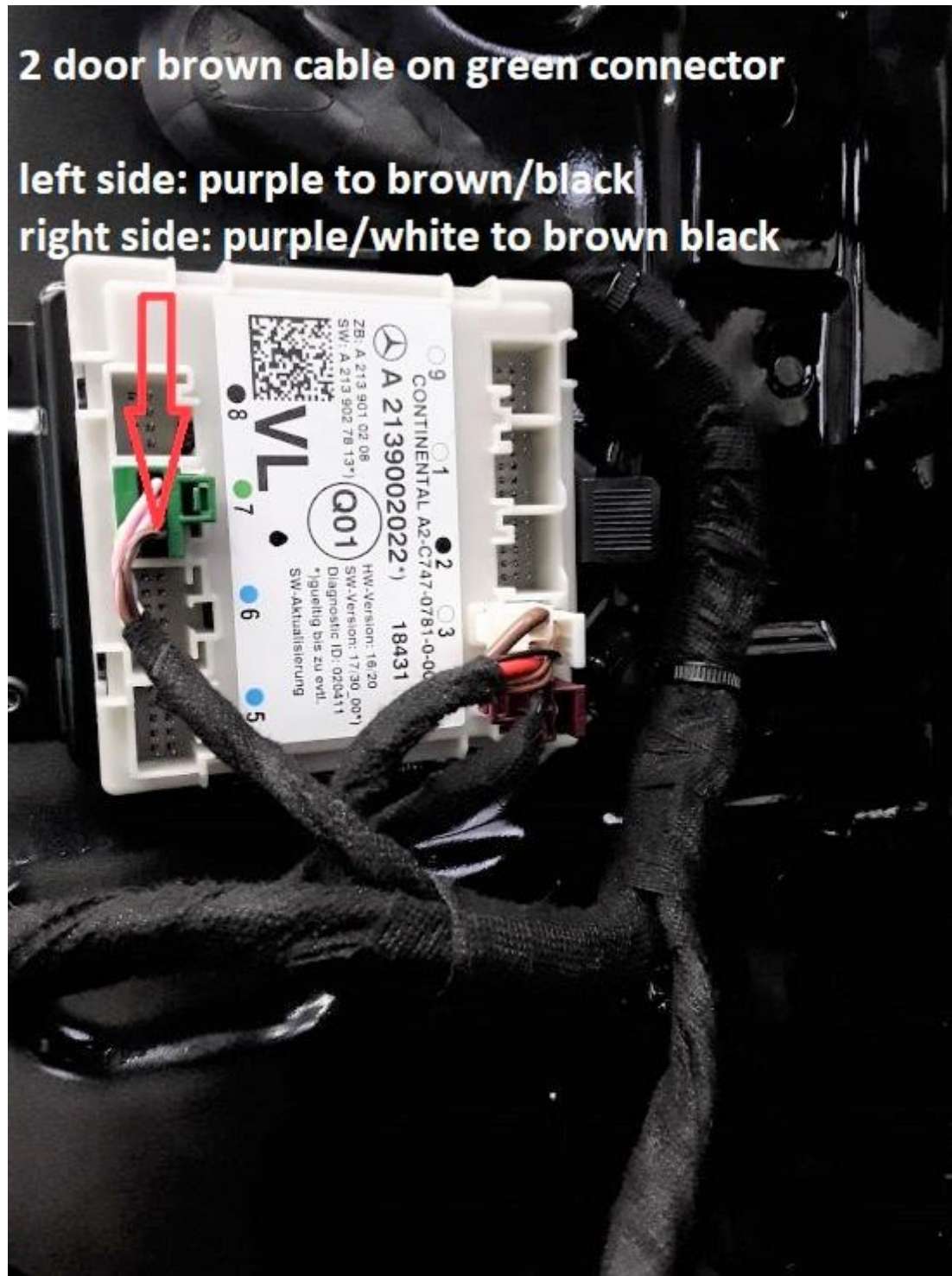


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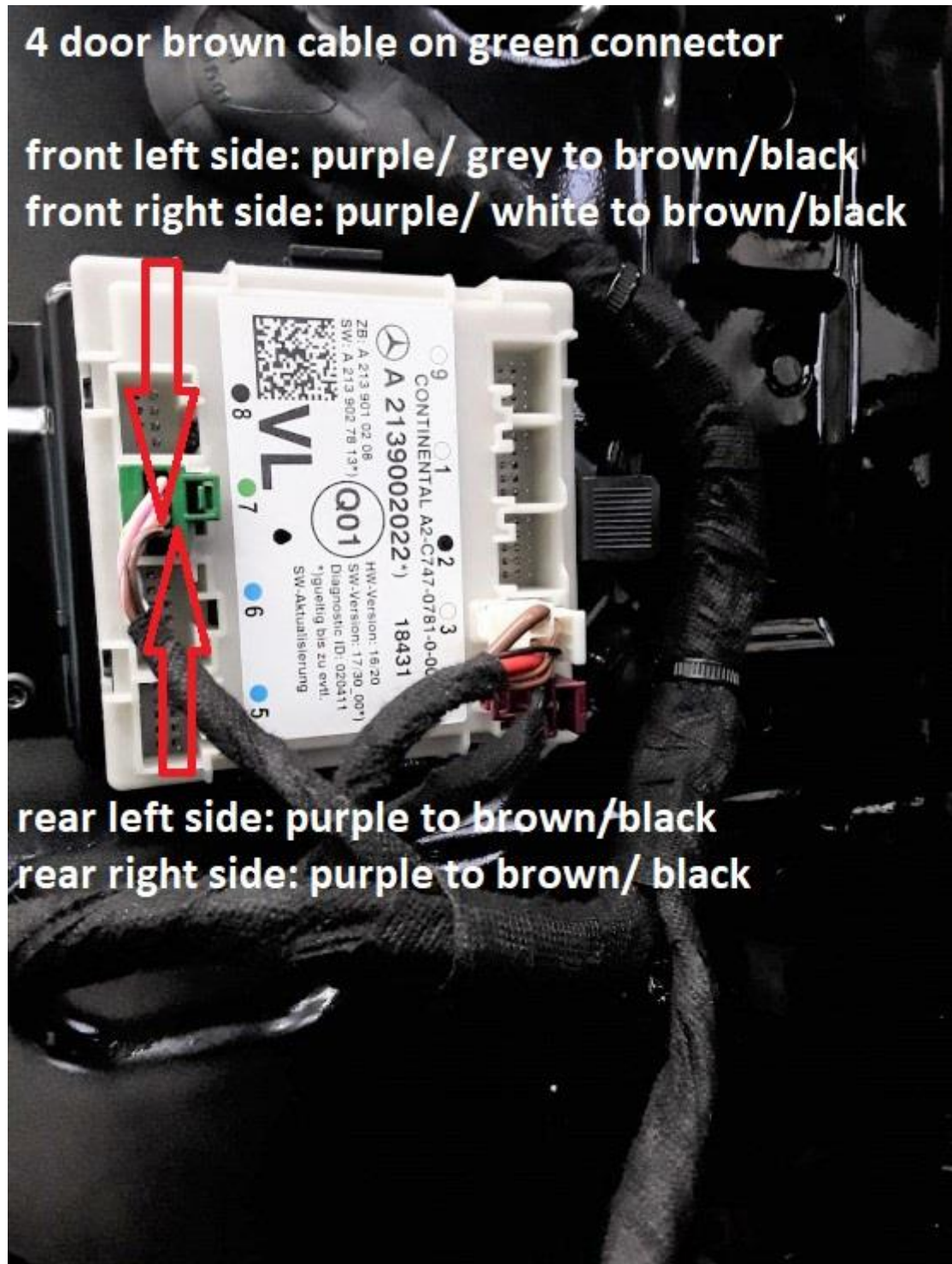
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Side step short version front door only



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Side step long version front and rear door only



Now you can attach the tread to the swivel arms.

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Please check that the electric side step are fully functional. When the door is opened, the footboard should extend and the LED lights should light up. If you have installed the only front door running boards, the side step will only drive out when the driver's door or just the front passenger door is opened.

If you have installed the front and rear door version, the side step must extend when the driver's door or the rear door is opened. The same applies to the passenger side.

After closing the doors, the side step must retract automatically and the LED light goes out again.

G63 long version front and rear door only

If you use a side step long version front and rear door on a G63 you must also replace the supplied exhaust. Not comply will cause a collision and damage the footboard. For this we assume no liability.



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